

## **CURING LICENCES**

### **Issue of Fresh Curing Licence & Renewal of existing Curing Licences**

#### **1) Issue of Fresh Curing Licence:**

As per the Section 27 of Coffee Act 1942, coffee to be cured in licensed curing establishments. And as per the Section 28, "every establishment for curing coffee shall obtain from the Board a licence to operate as such".

Hence all the curing works should obtain a valid curing from the Coffee Board and it has to be renewed every five years. After the completion of works related to establishment of new Curing Works, the Promoter or the Proprietor of the curing works should submit his application for obtaining fresh licence in a prescribed format **(Annexure – I)** to the concerned Deputy Director (QC). The DD(QC), HO, Bangalore has jurisdiction over Kerala Tamil Nadu and North Eastern States. The DD(QC), Hassan has jurisdiction over Karnataka State. On receipt of the duly filled application alongwith the necessary enclosures, the Deputy Director (Quality Control), Head Office or Hassan will inspect the curing works and sent recommendation to the Secretary/ Chief Coffee Marketing Officer, HO, Bangalore.

On receipt of the recommendation the Secretary/CCMO will issue fresh curing licence **(Annexure-II)** subject to the some conditions **(Annexure -III)** after obtaining a demand draft for a sum of Rs.5,000/- (Rupees five thousand only) towards Licence Fee and Service Charges. The fresh curing licence is valid for five years from the date of issue.

#### **2) Renewal of existing Curing Licence:**

After the completion of five years, the curer has to submit the application for renewal of curing licence in the prescribed format to the concerned DD(QC). On receipt of the recommendation from the DD(QC) the Secretary/ CCMO will renew the existing licence for further period of five years. The renewal and service charge is Rs.5,000/- (Rupees five thousand only).

## COFFEE BOARD

BANGALORE



### APPLICATION FORM FOR GRANT/ RENEWAL OF LICENCE TO CURE COFFEE

1. Name and Address of the firm in full (State whether it is a Proprietary or a Partnership or Limited Company)	
a) If a Proprietary, furnish the name of the Proprietor.	
b) If a Partnership, furnish the names of the Partners.	
c) If a Limited Company, furnish the name of the Managing Director & Directors.	
2. Whether there is Deed of Partnership and if so, shares held by each partner.	
3. Whether the firm is registered under Indian Companies Act.	
4. a) What is the authorised subscribed and paid-up capital of the Company?	
b) What is the total amount proposed to be invested in the Curing Establishment?	
5. Date of Establishment of the firm.	
6. Banker's Name (furnish full address).	
7. Proposed location of the Factory.	
8. The Proximity of the Curing works to the near by railway station.	
9. a) Area of land over which the Curing works is proposed to be constructed. A ground plan of the Land showing the plan and area of the Curing Works need to be enclosed.	
b) The legal title of the applicant to the land	
c) Is there any land near the present land which can be acquired for expansion in future? If so, the extent of the land available.	
10. If permission is given to start a Coffee Curing Establishment, within how many months do you expect to erect the machinery and the factory and start the curing operations?	
a) Details of machinery proposed to be imported. (Attach a list)	
b) Have you already contacted the supplier's abroad and obtained details.	

c) What is approximate cost of machinery proposed to be imported?							
<b>d) Details of Machinery: Machinery Items and Capacity</b>							
Sl. No.	Items of Machinery	Imported/ Indigenous Make	Capacity / hour (in tonnes)	Year of Installation	Condition of Machinery		
1.	Stone/ Stick/ Dust eliminators						
2.	Huller						
3.	Peeler-cum-Polisher						
4.	Winnower						
5.	Oscillator						
6.	Graders						
7.	Catadors/ Pneumatic separators						
8.	P.B. Band separators						
9.	Gravity separators						
10.	Electronic colour sorter						
11.	Bulking machine						
12.	Mechanical Drier						
13.	Generator						
14.	Weigh Bridge						
15.	Moisture Meter						
11.	a) What is the Curing Capacity of the proposed Curing Establishment?						
	b) Have you made provision in your plans for expansion						
	c) How many barbecues do you propose to put and the dimensions?						
<b>12. Details of Drying Yards/ Barbecues</b>							
Sl. No.	Drying yard No.	Type of flooring	Length (in feet)	Breadth (in feet)	Area of the drying yard (in Sq.ft.)	Condition of the drying yard	Remarks.
1.							
2.							
3.							
4.							
5.							
6.							
7.							
8.							
9.							
10.							

13. Whether the Curing Works is meant for commercial purpose? If so, what is the minimum quantity of coffee expected to be received by you?									
14. Have you any estates of your own and if so, give details of the estates and the average production during the last three years.									
15. How many storage godowns do you propose to put up and what are the dimensions thereof?									
<b>16. Details of storage godowns</b>									
Godown No.	Length (in ft.)	Breadth (in ft.)	Area (Sq. ft.)	Wall Height (in ft.)	Volume (Cubic ft.)	Details of ventilations & Vents (in nos.)	Type of		Condition of Godown
							Flooring	Roofing	
Raw Coffee Godown									
Clean Coffee Godown									
17. Whether the factory and the godowns are constructed/ would be constructed according to the standards prescribed by the Bureau of Indian Standards.									
18. What is the rainfall in the place in which you propose to locate the Coffee Curing Establishment during the last three years?									
19. a) What arrangements do you propose to make for recruiting labour for garbling of coffee?									
b) How garblers do you expect to recruit initially and is there scope for recruiting more garblers in the area?									

20. Are you agreeable to publish a notice at your cost as approved by the Coffee Board in News papers selected by the Board calling for objections if any, in granting you a Curing License.	
21. <b>Labour Welfare Amenities:</b>	
a) Total number of employees/ workers working in the curing works.	
b) Whether crèches are provided in the curing works.	
c) Whether Rest rooms are provided in the curing works.	
d) Whether toilets are provided in the curing works.	
22. Have you obtained the Licences from the Departments like: -	
a) Karnataka/ Kerala/ Tamil Nadu State Pollution Control Board ( ✓ which is applicable )	
b) Department of Industries	
c) Inspector of Factories & Boilers	
d) Department of Labour.	
e) Local authorities like Municipal Authorities etc.	

I / We declare that the above information furnished by the undersigned are true and correct.

Place:

(Signature of the Applicant & Seal)

Date :

Encl: As above.



# COFFEE BOARD

BANGALORE – 560 001.

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Licence No.

Licence for curing establishment under Section 28 of the Coffee Act and  
Rule 45 (2) (1)

( Subject to amendment from time to time )

NAME OF THE CURER	ADDRESS OF CURER	CONDITIONS ATTACHED TO LICENCE (IF ANY)

OFFICE  
SEAL

CHIEF COFFEE MARKETING OFFICER  
COFFEE BOARD

Place: Bangalore

Date :

THIS LICENCE IS NOT TRANSFERABLE

LICENCE VALID UP TO :

**COFFEE CURING LICENCE ISSUED UNDER SECTION 28 OF THE  
COFFEE ACT AND RULE 45(2) (i) IN FORM-E  
SUBJECT TO THE FOLLOWING CONDITIONS.**

- 1 The Curing Establishment shall maintain prescribed registers and Records showing the Name and Address of the Estate dispatching coffee to it. The date of receipt of the coffee, the variety and the quantity received for Curing, the quantity cured with date and the outturn in terms of grades.
- 2 The Registers and records referred to in Sl. No. (1) Above and such other documents as the Board may direct the curing establishment to maintain shall be open to inspection at any time by any officer authorized on this behalf by the Chairman.
- 3 The Curing establishment shall be open to inspection at any time by the Chairman / Chief Coffee Marketing Officer, or his duly authorized officer / Team for the Functioning and processing of coffee.
- 4 The Curing establishment shall cure the coffee as per the Grade designations and Coffee Board Standards.
- 5 The Curing Establishment shall be kept in clean and hygienic conditions.
- 6 The Curing Establishment shall use good quality gunny bags for packing and storing of Raw coffee as well as clean coffee.
- 7 The Curing Establishment shall install colour sorters followed by Manual Garbling for better garbling standards. Gradually 'Table Garbling' shall be followed from that of the present system of 'Floor Garbling'.
- 8 The Curing Establishment shall strengthen the 'aspiration system' to avoid dust problem within the curing works.
- 9 The Curing Establishment shall provide Dunnage for Raw coffee and clean coffee stocks.
- 10 The Curing Establishment shall provide proper ventilation for the Raw coffee and clean coffee godowns. This would facilitate in keeping the Temperature in the Godowns to an optimum level and preserve the quality of coffee.
- 11 The Curing Establishment shall provide proper lighting and ventilation for the 'Garbling Hall' for better garbling.
- 12 The Curing Establishment shall provide sufficient Gangways between the stacks and uncured and cured coffees.

13 **STACK HEIGHT:**

- (A) **UNCURED COFFEE:-** The Curing Establishment shall stack the uncured coffee to an optimum stack height of 20 bags equivalent to 15 feet. In case the height of the Godown is more, the stack height for uncured coffee could be increased further subject to a maximum of 24 bags equivalent to a height of 18 feet. However, the air space above the top layer of the coffee stack should be not less than 1/3 of the stack height i.e. 6 feet.
- (B) **CLEAN / CURED COFFEE:-** The Curing Establishment shall stack the clean coffee containing 75 Kgs. of coffee seeds to an optimum stack height of 14 bags.
- 14 The Curing Establishment shall use single gunny bag for Raw / Uncured coffee and double gunny bags for clean coffee while handling / storing the coffee.
- 15 The Curing Licence is liable for cancellation in the event of improper curing and handling coffee, with due notice.
- 16 The Curing Establishment should not cure the coffee during monsoon / rainy season.
- 17 The Curing Establishment shall abide by such other guidelines / directions as may be given by the Board from time to time.

For CHIEF COFFEE MARKETING OFFICER.